

5395235

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All PABIs

REGISTRATION OF PRESSURE VESSELS

Currently, all applications for registration of pressure vessels must be accompanied by the original or certified true copy of the fabrication survey report for that vessel. However, we have received feedback from some owners of pressure vessels that they have encountered difficulty in obtaining the original or certified true copies of the fabrication survey reports.

2 In order to assist these pressure vessel owners and facilitate the registration of their pressure vessels, we will accept uncertified photocopies of pressure vessel fabrication survey reports to be submitted with the application for registration of pressure vessels subject to the following conditions :

a) Before registering such a pressure vessels, all PABIs will be required to check that the distinctive number stamped on the body pressure vessel tallies with the distinctive number stated on the fabrication survey report issued by an approved inspection agency (and which is submitted to this department). Only if the numbers tally should the PABI proceed to register the vessel. He should do a pencil tracing and attach it the copy of the report of examination and test that will be sent to Department of Industrial Safety.

b) If the distinctive numbers tally, the PABI must indicate this in the 'conditions' section of the report of examination by keying in the following statement:

"I have checked the distinctive numbers stamped on the pressure vessel and certify that it tallies with the distinctive numbers indicated on the fabrication survey report for this pressure vessel"

- 3 If the distinctive numbers do not tally, they may proceed to register the pressure vessel, however, by carrying out the following tests:
 - a) Visual examination
 - b) Ultrasonic Thickness measurement
 - c) Hydrostatic test
 - d) Positive material identification
 - e) Radiographic examination of welds
 - f) Design check
 - g) Running test

- 4 Action will be taken against any PABI if the above procedure is breached.

- 5 If you require any clarification on the above matter, please contact the undersigned (5395235) or Mr Suresh Kumar (5395274).

- 6 This circular takes effect immediately.

- 7 Thank you.

KEITH DE SILVA

For CHIEF INSPECTOR OF FACTORIES